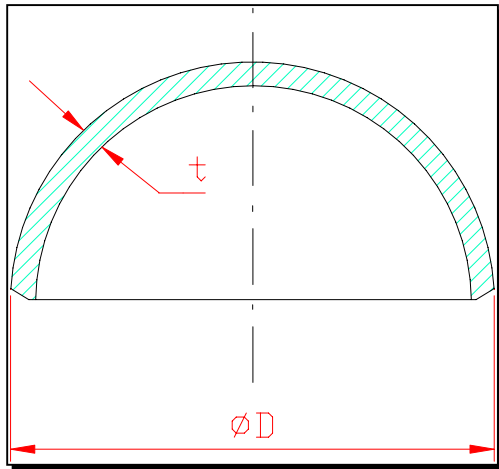




Recommended materials

EN	ASTM
P265GH	A516Gr.60
16Mo3	A516Gr.70
13CrMo4-5	A387Gr.11/12
10CrMo9-10	A387Gr.22
15NiCuMoNb5-6-4	
X10CrMoVNb9-1	A387Gr.91

ØD	t (max)	t (min)	Size of initial sheet Ø
813,0	60	25	1080
711,0	50	25	1000
660,0	50	25	924
609,6	70	20	890
558,0	70	15	780
508,0	70	20	750
457,2	70	15	600
426,0	50	12	600
406,4	50	12	600
368,0	50	10	500
355,6	48	16	500
323,9	48	12	480
273,0	45	16	375
244,5	30	12	320
219,1	33	7	305
193,7	30	12	260
177,8	20	7	240
168,3	30	10	300
159,0	25	10	220
152,4	20	12	200
139,7	20	8	260
114,3	16	7	155
108,0	16	8	145
88,9	15	5	200
82,5	14	8	130
76,1	12	6	107
60,3	10	6	85
48,3	10	6	48

The wall thickness of initial sheet shall be abt. 10 mm thicker than t(min) required in finished head.